

Part Number	01796753	Name	Mill,Window, Bladed , 12.25 OD, 6 5/8 REG pin, 48 LG.
Primary Legacy Number	1796753	Version	B.3
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Submitter	zzdeactivated (Minero, Eligio) 2011-03-30 06:56:20		
Checker	Moheb, Ahmed 2011-03-31 00:06:41	Promoter	Imtiaz, Khalid 2011-04-03 22:43:49
Described By	Document Number	Version	
	D000455673	B.1	
ECN That Caused This Version	126948 (PN01796753 Add Part nos. for Blade)		
Classification	Weatherford/Casing Exits/Mills/Mill		
Attribute	Value	Attribute	Value
CASING SIZE NOMINAL	13.625	CASING WEIGHT MAXIMUM	68.0 lbs-mass/ft
CASING WEIGHT MINIMUM	68 lbs-mass/ft	CONNECTION DOWN NAME	no connection
CONNECTION DOWN RELIEF	None	CONNECTION DOWN SIZE	0 in
CONNECTION DOWN TYPE	no connection	CONNECTION UP NAME	REG
CONNECTION UP RELIEF	API	CONNECTION UP SIZE	6.625 in
CONNECTION UP TYPE	pin	DRESSED OUTSIDE DIAMETER	12.25 in
DRESSED OUTSIDE DIAMETER TYPE	smooth	FISHING NECK DIAMETER	7.75 in
FISHING NECK LENGTH	36.0 in	GENERIC DESCRIPTION	Window
HYDRAULIC OR MECHANICAL?	zz TO BE DETERMINED	MODEL DESIGNATION	multiple

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2012-10-29 01:19:29 CDT



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PDM SYSTEM INFORMATION FOR PART 01796753
Mill,Window, Bladed , 12.25 OD, 6 5/8 REG pin, 48 LG.

Line Number	Number	Name	Quantity	UOM	Reference Designator
1	01796752	Mill,Window, Blank , For 12.25 OD, 6 5/8 REG pin, 48 LG.	1.0	each	
2	01816659	Bar, flat 3/4 x 1-1/4 x 11 LG__	10.0	each	
3	01816665	Bar, flat 3/4 x 1-1/4 x 4.13 Lg.	5.0	each	
4	01816663	Bar, flat 3/4 x 1-1/4 x 5.3 Lg.	5.0	each	



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PDM SYSTEM INFORMATION FOR PART 01796753
Mill,Window, Bladed , 12.25 OD, 6 5/8 REG pin, 48 LG.

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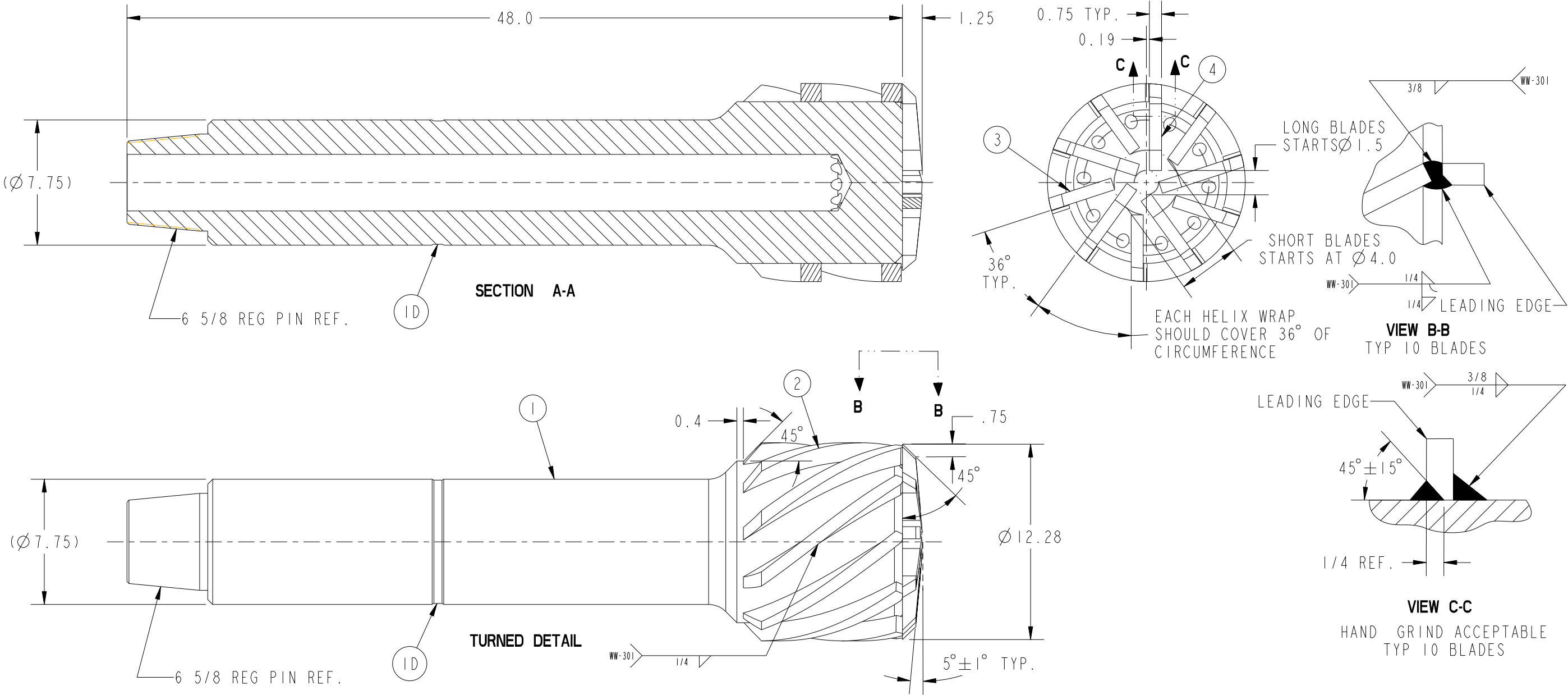
4

3

2

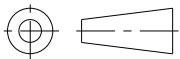
1

REV	ECN NUMBER	REV BY/DATE	CHK'D BY/DATE
A	INITIAL RELEASE		



B

D000455673

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UNLESS OTHERWISE SPECIFIED											
MACHINED SURFACES 250 RMS BREAK ALL EDGES .015 X 45° OR .015 R FILLET RADII .03 \ .06 ALL DIAMETERS CONCENTRIC WITHIN .030 T.I.R. ALL THREAD ENTRY AND EXIT ANGLES TO BE 25° - 45° OFF OF THREAD AXIS		ALL DIMENSIONS IN INCHES		THIRD ANGLE PROJECTION 				TITLE MILL, WINDOW, BLADED, LONG F.NECK 12.25 O.D, 6 5/8 REG. PIN x 48" LG.			
		THREAD SURFACE FINISH 125/									
		MATERIAL	SEE PDM SYSTEM	DRAWN BY		LEO	30-Jan-2011				
		YIELD STRENGTH		CHECKED BY		AMI	30-Jan-11				
TOLERANCES		WEIGHT	APPROVED BY		KI	10-Feb-11	DRAWING NUMBER		PAGE	REV	
.X	±.1	HEAT TREAT	SCALE		0.150"=1.000"	B	D000455673		1 OF 1	A	
.XX	±.03										
.XXX	±.005	COATING/ PLATING	PAINT								
FRACTIONS	±1/16										
X°	±5°										